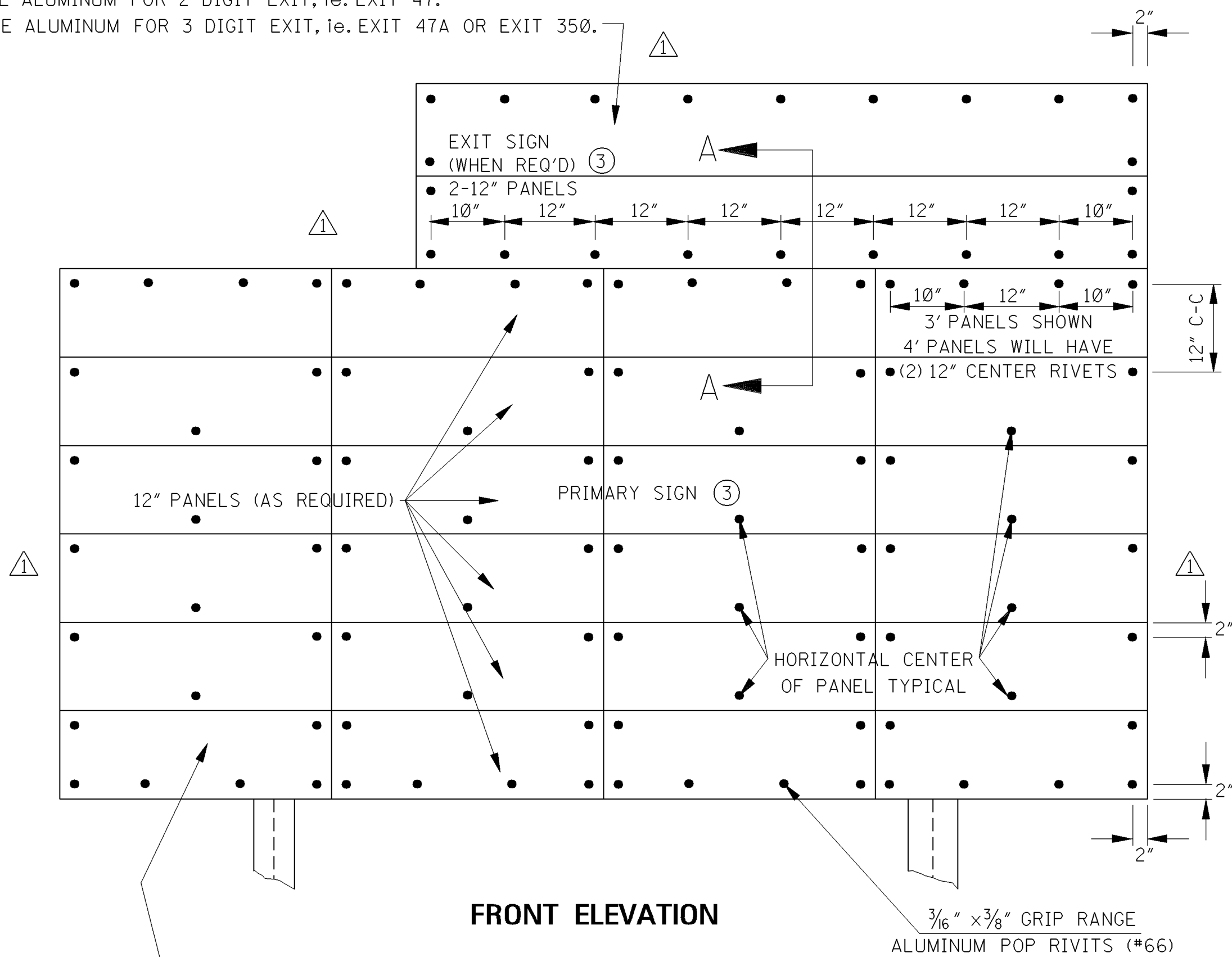
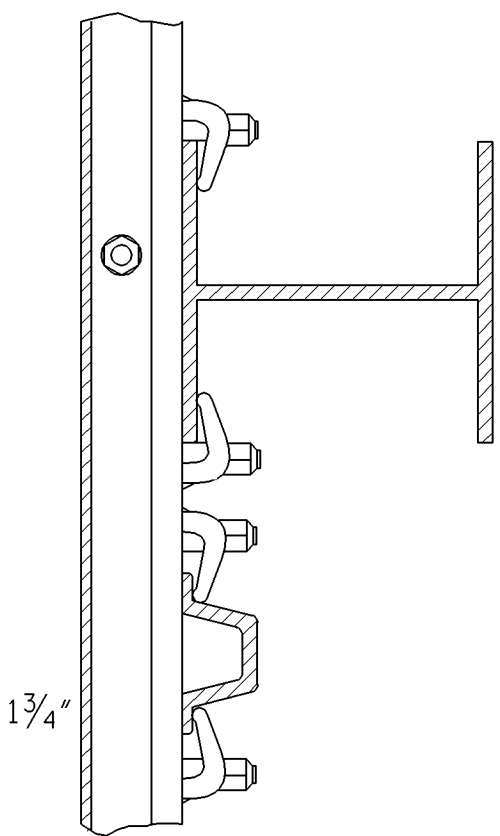
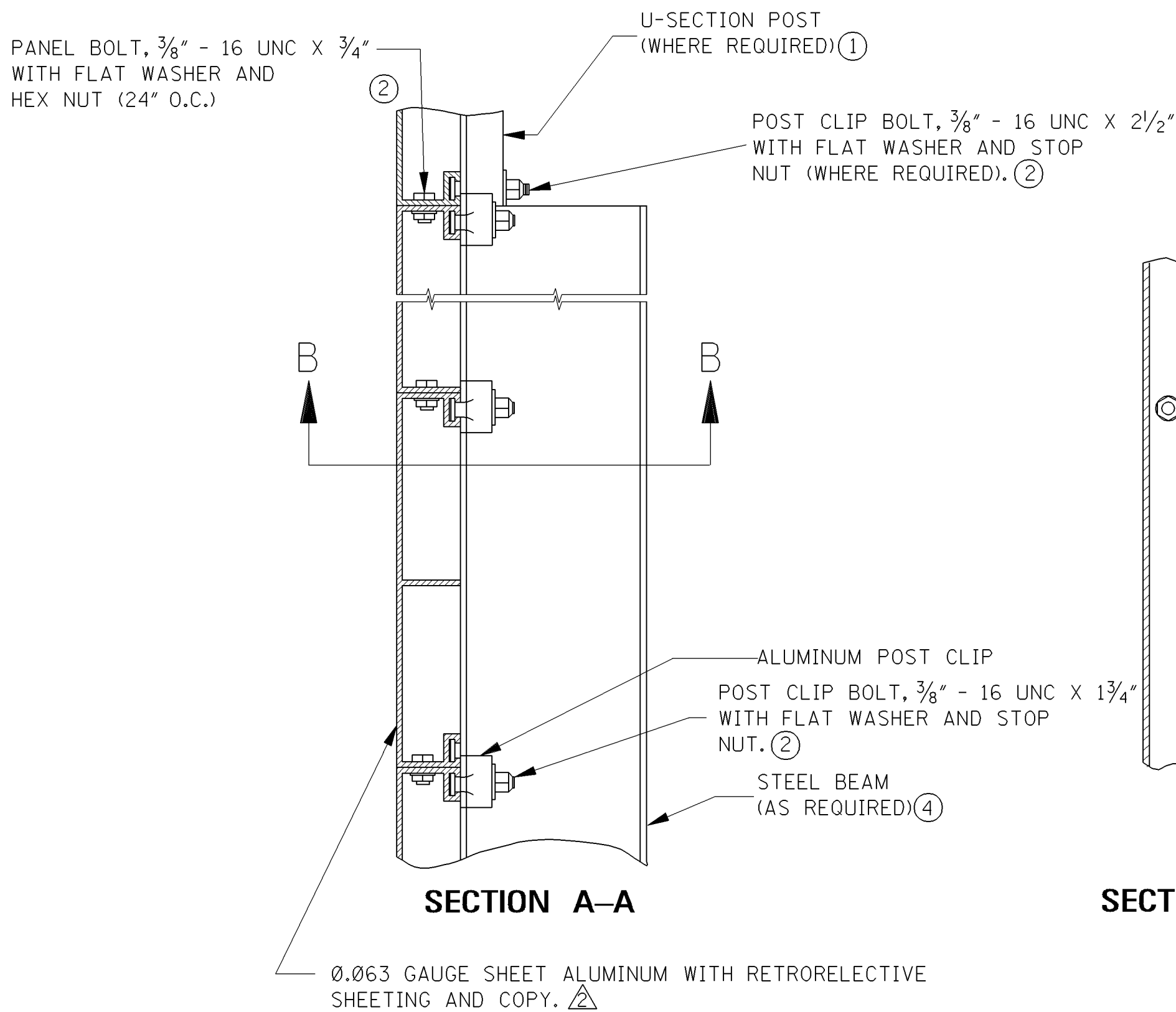


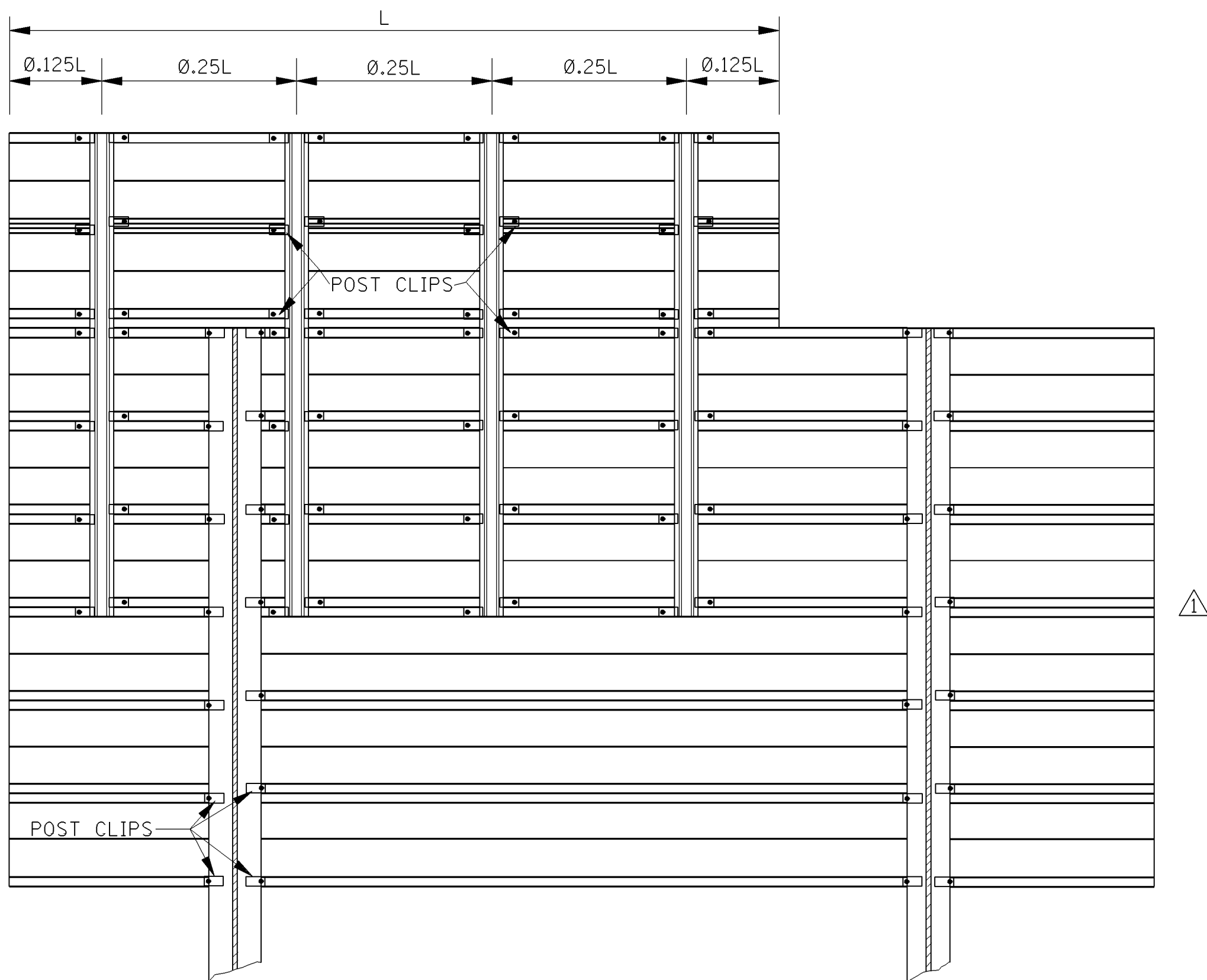
2' x 8', 0.063 GAUGE ALUMINUM FOR 2 DIGIT EXIT, i.e. EXIT 47.  
2' x 10', 0.063 GAUGE ALUMINUM FOR 3 DIGIT EXIT, i.e. EXIT 47A OR EXIT 350.



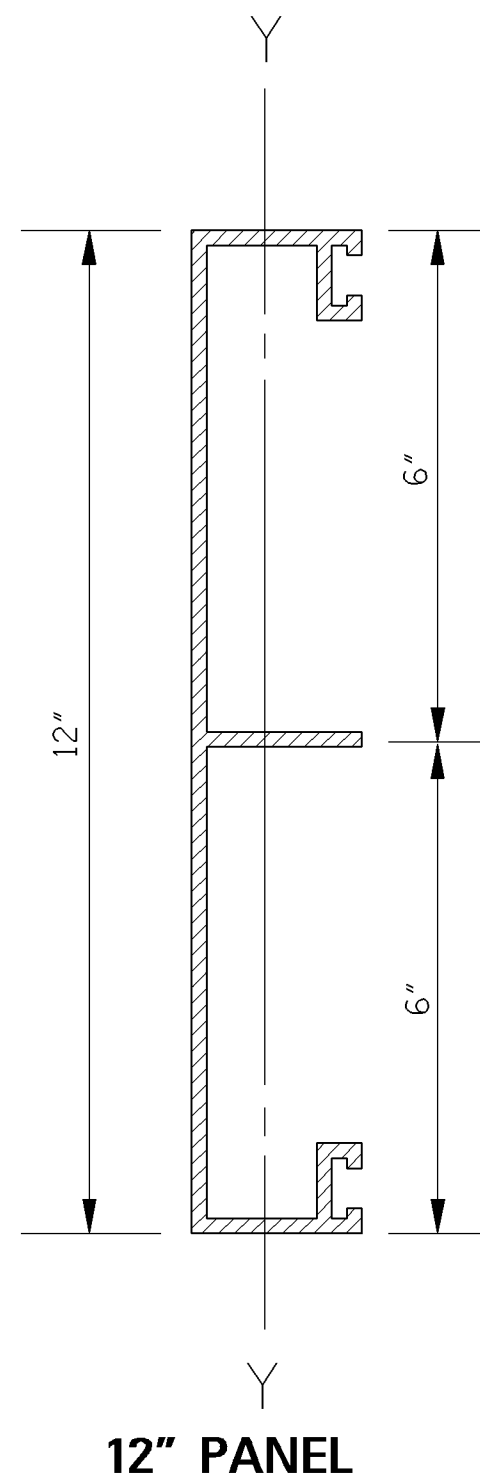
SIGN FACE IS TO BE CONSTRUCTED OF 3' AND 4' 0.063 GAUGE ALUMINUM. ④  
4' PANELS SHOULD HAVE PRECEDENCE OVER 3' PANELS.  
EX. A 12' WIDE SIGN = (3) 4' PANELS.  
A 15' WIDE SIGN = (3) 4' + (1) 3'



SECTION B-B



REAR ELEVATION



12" PANEL

NOTE: THE REQUIRED SECTION MODULUS (MINIMUM) ABOUT THE Y-Y AXIS (CENTER OF GRAVITY) IS:  
12" PANELS - 0.703 in<sup>3</sup>

GENERAL NOTES:

- EXIT SIGNS, EXCEPT AS NOTED BELOW, SHALL BE ATTACHED TO PRIMARY SIGNS WITH POST CLIPS (AS REQUIRED) AND FOUR (4) STEEL U-SECTION POSTS (2.0 lb/ft) WITH HOLES PUNCHED AS NEEDED FOR INSTALLATION. U-SECTION POST LENGTHS SHALL BE 5'-0" FOR PRIMARY SIGNS WITH 12" UPPER PANELS. EACH POST SHALL HAVE FOURTEEN (14) POST CLIPS - SIX (6) IN EXIT SIGN AND EIGHT (8) IN PRIMARY SIGN. WHERE NECESSARY, THE POST SPACING (SHOWN ON REAR ELEVATION) MAY BE ADJUSTED SOMEWHAT TO STAY CLEAR OF SIGN POSTS AND POST CLIPS.
- ALL BOLTS, WASHERS AND NUTS IN THE FABRICATION OF EXTRUDED ALUMINUM SIGNS AND THE ATTACHMENT OF SAME TO STEEL BEAMS SHALL BE ALUMINUM, AS PER SPECIFICATIONS. POST CLIP BOLTS AND BOLTS FOR U-SECTION POSTS SHALL HAVE HEADS DESIGNED TO FIT THE BOLT SLOTS IN THE PANELS. THE LOCK-NUTS SHALL BE TIGHTENED ON CLEAN, DRY, "AS RECEIVED" THREADS TO A TORQUE OF 150 in • lbs.
- UNLESS OTHERWISE SPECIFIED, THE BACKGROUND OF ALL DIRECTIONAL SIGNS (INCLUDING OVERHEAD SIGNS) SHALL BE INTERSTATE GREEN REFLECTORIZED SHEETING (AS PER STANDARD SPECIFICATIONS), DIRECT APPLIED TO 0.063 GAUGE SHEET ALUMINUM. THE COPY SHALL BE WHITE, REFLECTORIZED, DIRECT APPLIED, ADHESIVE BACKED, LETTERS, NUMBERS, SYMBOLS, AND BORDER.
- SEE OTHER DRAWINGS FOR SELECTION AND DETAILS OF STEEL BEAMS FOR VERTICAL SUPPORTS (SIGN POST).
- THE DETAILS OF SIGN FACE CONSTRUCTION SHOWN ON THIS SHEET ARE THE SAME FOR OVERHEAD SIGNS, BUT THE METHOD OF MOUNTING IS SHOWN ON OVERHEAD TRUSS DRAWINGS.
- DATE OF ERECTION AND SIGN SIZE (WIDTH X HEIGHT) SHALL BE LEGIBLY WRITTEN ON THE BACK OF EACH SIGN WITH A PERMANENT GREASE MARKER.

MISSISSIPPI DEPARTMENT OF TRANSPORTATION ROADWAY DESIGN DIVISION STANDARD PLAN			
<b>SIGN FACE CONST. AND ATTACHMENT OF GROUND MOUNTED DIRECTIONAL SIGNS TO STEEL BEAMS (EXTRUDED ALUMINUM PANELS)</b>			
3-01-02 12-1-99 DATE	ERRATA REVISED DRAWING	BY S.W.R. S.W.R. REVISION	WORKING NUMBER SN-7 SHEET NUMBER 232
ISSUE DATE: OCTOBER 1, 1998			